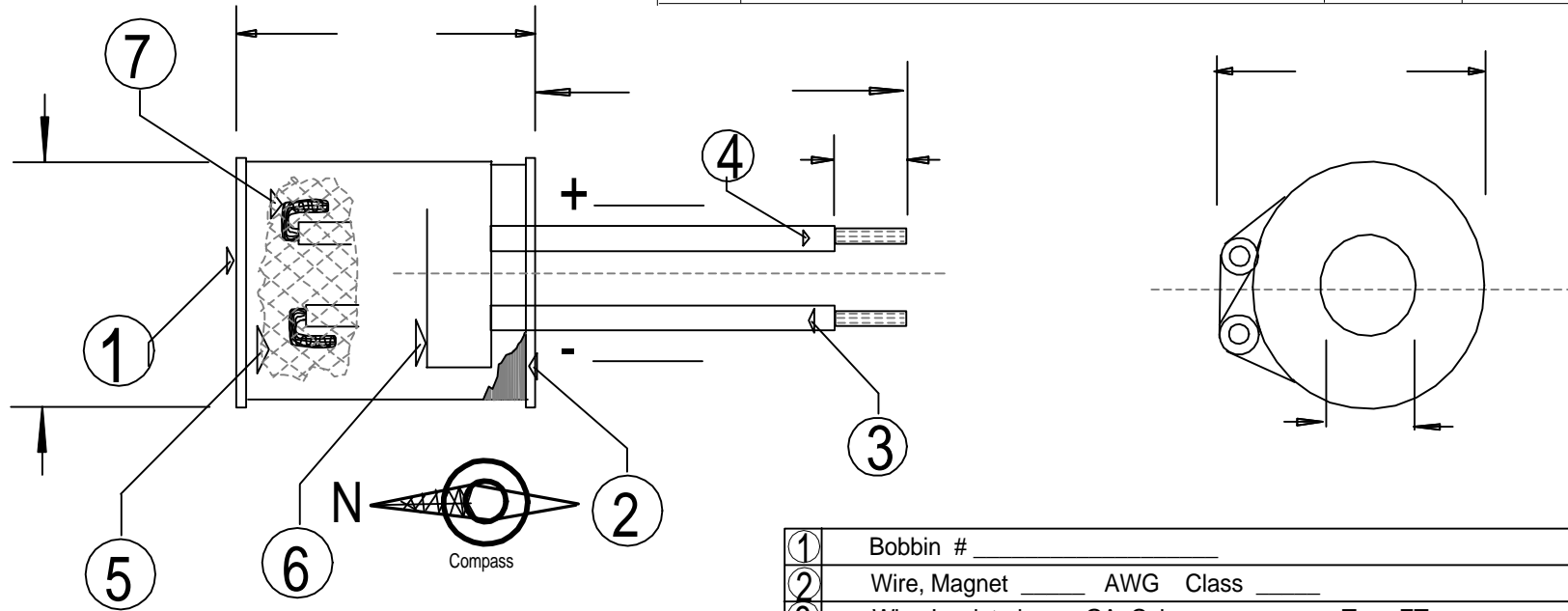


. xxx = + - .005 "
 . xx = + - .01 "
 . x = + - .1 "

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



4. When coil is energized POS. on the POS. lead and NEG. on the NEG. lead and placed directly over top of the compass as shown, Compass should indicate north.
3. Leads shall withstand .4 lb pull test without mechanical degradation to the coil.
2. Assemble coil per drawing.
1. Coil data:
 Resistance ____ + / - 5 % @ 20 C.
 From ____ To ____ Ohms
 Approx NO. of turn: ____

 Approx. Amp Turns = ____

①	Bobbin # _____
②	Wire, Magnet ____ AWG Class ____
③	Wire, Insulated ____ GA Color = _____ Type ET
④	Wire, Insulated ____ GA Color = _____ Type ET
⑤	_____ Tape
⑥	_____ Tape
⑦	Solder, Sn 63
⑧	xxxxxxx

DRAWN	DATE	Description	Coil
CHECKED	DATE		
ENGINEER	DATE		
APPROVED	DATE	DWG NO.	REV
		SCALE: none	SHEET 1 of 1